

TORQ Analysis of Cutting and Slicing Machine Setters, Operators, and Tenders to Sawing Machine Setters, Operators, and Tenders, Wood

	INPUT SECTION:										
Transfer	Title				O*NE	Т	Filters				
From Title:	Cutting and Operators,			Setters,	51-90)32.00	Abilities:		portance veL: 50		Weight: 1
To Title:	Sawing Machine Setters, Operators, and Tenders, Wood			51-70	041.00	Skills:		portance veL: 69		Weight: 1	
Labor Market Area:	Maine Statewide					Knowledge		portance vel: 69		Weight: 1	
OUTPUT SECTION:											
Grand ⁻	Grand TORQ:										88
Ability TORQ			Skills TO	DRQ			Knowle	dge T	ORQ		
Level		96	Level			9	Level				75
Gaps To N	larrow if Pos	sible		Upgrade ¹	These Sk	ills	Knowledge to Add				
Ability Lev	el Gap	Impt	Skill	Level	Gap	Impt	Knowle	edge	Level	Gap	Impt
No Critical Gaps	Recorded!		No Skill	s Upgrade	Required!		No Kno	wledo	ge Upgrad	es Requ	ired!
	No Critical Gaps Recorded! No Skills Upgrade Required! No Knowledge Upgrades Required! LEVEL and IMPT (IMPORTANCE) refer to the Target Sawing Machine Setters, Operators, and Tenders, Wood. GAP refers to evel difference between Cutting and Slicing Machine Setters, Operators, and Tenders and Sawing Machine Setters, Operators, and Tenders, Wood.										



Deductive Reasoning	42	39	50						
Inductive Reasoning	42	39	50						
Category Flexibility	46	41	50						
Selective Attention	46	41	50						
Rate Control	42	34	50						
Speech Clarity	37	35	50						
Description	Machine Setters, Operators, and Tenders	Operators, and Tenders, Wood	Importance						
Description		Sawing Machine Setters, Operators, and Tenders, Wood	Importance						
Operation and Control	63	53	71						
Knowledge Level Comparison - Knowledge with importance scores over 69									

	Experi	ence & Edu	ıcation Comparison		
Relat	ted Work Experience Compari			ucation Level Compa	arison
Description	Cutting and Slicing Machine Setters, Operators, and Tenders	Setters, Operators, and Operators,		Cutting and Slicing Machine Setters, Operators, and Tenders	Sawing Machine Setters, Operators, and Tenders, Wood
10. years	0%	1%	Doctoral	0%	0%
10+ years	0%	0%	Professional Degree	0%	0%
8-10 years	0%	0%	Post-Masters Cert	0%	0%
6-8 years			Master's Degree	0%	0%
4-6 years	1%	0%	Post-Bachelor Cert	0%	0%
2-4 years	13%	8%	Bachelors	0%	0%
1-2 years	23%	11%	AA or Equiv	0%	0%
6-12 months	1%	13%	Some College	10%	1%
3-6 months	12%	12%	Post-Secondary	1%	1 0%
1-3 months	1%	12%	Certificate		•
0-1 month	10%	11%	High Scool Diploma or GED	60%	40%
None	36%	29%	No HSD or GED	27%	48%
Cutting and S Tenders	licing Machine Setters, Operators	, and	Sawing Machine Setter	s, Operators, and Te	enders, Wood
	Most Commo	n Education	al/Training Requireme		
Moderate-terr	n on-the-job training		Moderate-term on-the-j	ob training	
	T. C. D. II. N. I.	Job Zone C		D 11 N 1	
	Two: Some Preparation Needed		2 - Job Zone Two: Some	•	
Some previous work-related skill, knowledge, or experience may be helpful in these occupations, but usually is not needed. For example, a teller might benefit from experience working directly with the public, but an inexperienced person could still learn to be a teller with little difficulty.			Some previous work-related skill, knowledge, or experience may be helpful in these occupations, but usually is not needed. For example, a teller might benefit from experience working directly with the public, but an inexperienced person could still learn to be a teller with little difficulty.		



These occupations usually require a high school diploma and may require some vocational training or job-related course work. In some cases, an associate's or bachelor's degree could be needed.

Employees in these occupations need anywhere from a few months to one year of working with experienced employees. These occupations usually require a high school diploma and may require some vocational training or job-related course work. In some cases, an associate's or bachelor's degree could be needed.

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Tasks

Cutting and Slicing Machine Setters, Operators

Core Tasks

Generalized Work Activities:

- Controlling Machines and Processes -Using either control mechanisms or direct physical activity to operate machines or processes (not including computers or vehicles).
- Handling and Moving Objects Using hands and arms in handling, installing, positioning, and moving materials, and manipulating things.
- Performing General Physical Activities -Performing physical activities that require considerable use of your arms and legs and moving your whole body, such as climbing, lifting, balancing, walking, stooping, and handling of materials.
- Getting Information Observing, receiving, and otherwise obtaining information from all relevant sources.
- Communicating with Supervisors, Peers, or Subordinates - Providing information to supervisors, co-workers, and subordinates by telephone, in written form, e-mail, or in person.

Specific Tasks

Occupation Specific Tasks:

- Adjust machine controls to alter position, alignment, speed, or pressure.
- Change or replace saw blades, cables, cutter heads, and grinding wheels, using hand tools.
- Clean and lubricate cutting machines, conveyors, blades, saws, or knives, using steam hoses, scrapers, brushes, or oil cans
- Cut stock manually to prepare for machine cutting, using tools such as knives, cleavers, handsaws, or hammers and chisels.
- · Direct workers on cutting teams.
- Examine, measure, and weigh materials or products to verify conformance to specifications, using measuring devices such as rulers, micrometers, or scales.
- Feed stock into cutting machines, onto conveyors, or under cutting blades, by threading, guiding, pushing, or turning handwheels.

Sawing Machine Setters, Operators, and Tenders, Wood

Core Tasks

Generalized Work Activities:

- Controlling Machines and Processes -Using either control mechanisms or direct physical activity to operate machines or processes (not including computers or vehicles).
- Handling and Moving Objects Using hands and arms in handling, installing, positioning, and moving materials, and manipulating things.
- Inspecting Equipment, Structures, or Material - Inspecting equipment, structures, or materials to identify the cause of errors or other problems or defects.
- Performing General Physical Activities -Performing physical activities that require considerable use of your arms and legs and moving your whole body, such as climbing, lifting, balancing, walking, stooping, and handling of materials.
- Monitor Processes, Materials, or Surroundings - Monitoring and reviewing information from materials, events, or the environment, to detect or assess problems.

Specific Tasks

Occupation Specific Tasks:

- Adjust bolts, clamps, stops, guides, and table angles and heights, using hand tools.
- Adjust saw blades, using wrenches and rulers, or by turning handwheels or pressing pedals, levers, or panel buttons.
- · Clear machine jams, using hand tools.
- Count, sort, and stack finished workpieces.
- Cut grooves, bevels, and miters, saw curved or irregular designs, and sever or shape metals, according to specifications or work orders.
- Dispose of waste material after completing work assignments.
- Examine blueprints, drawings, work orders, or patterns to determine equipment set-up and selection details, procedures to be used, and dimensions of final products.
- Examine logs or lumber in order to plan the best cuts.



- Maintain production records, such as quantities, types, and dimensions of materials produced.
- Mark cutting lines or identifying information on stock, using marking pencils, rulers, or scribes.
- Monitor operation of cutting or slicing machines to detect malfunctions or to determine whether supplies need replenishment.
- Move stock or scrap to and from machines manually, or by using carts, handtrucks, or lift trucks.
- Operate cranes, or signal crane operators to position or remove stone from cars or saw beds
- Position stock along cutting lines, or against stops on beds of scoring or cutting machines.
- Position width gauge blocks between blades, and level blades and insert wedges into frames to secure blades to frames.
- Press buttons, pull levers, or depress pedals to start and operate cutting and slicing machines.
- Remove completed materials or products from cutting or slicing machines, and stack or store them for additional processing.
- Remove defective or substandard materials from machines, and readjust machine components so that products meet standards.
- Review work orders, blueprints, specifications, or job samples to determine components, settings, and adjustments for cutting and slicing machines.
- Select and install machine components such as cutting blades, rollers, and templates, according to specifications, using hand tools.
- Set up, operate, or tend machines that cut or slice materials, such as glass, stone, cork, rubber, tobacco, food, paper, or insulating material.
- Sharpen cutting blades, knives, or saws, using files, bench grinders, or honing stones.
- Stack and sort cut material for packaging, further processing, or shipping, according to types and sizes of material.
- Start machines to verify setups, and make any necessary adjustments.
- Start pumps to circulate water and abrasives onto blades or cables during cutting.
- Tighten pulleys or add abrasives to maintain cutting speeds.
- Turn cranks or press buttons to activate winches that move cars under sawing cables or saw frames.
- Type instructions on computer keyboards,

- Guide workpieces against saws, saw over workpieces by hand, or operate automatic feeding devices to guide cuts.
- Inspect and measure workpieces to mark for cuts and to verify the accuracy of cuts, using rulers, squares, or caliper rules.
- Inspect stock for imperfections and to estimate grades or qualities of stock or workpieces.
- Lubricate and clean machines, using wrenches, grease guns, and solvents.
- Measure and mark stock for cuts.
- Monitor sawing machines, adjusting speed and tension and clearing jams to ensure proper operation.
- Mount and bolt sawing blades or attachments to machine shafts.
- Operate panelboards of saw and conveyor systems to move stock through processes, and to cut stock to specified dimensions.
- Position and clamp stock on tables, conveyors, or carriages, using hoists, guides, stops, dogs, wedges, and wrenches.
- Pull tables back against stops, and depress pedals to advance cutterheads that shape stock ends.
- Select saw blades, types and grades of stock, and cutting procedures to be used, according to work orders or supervisors' instructions.
- Set up, operate, or tend saws and machines that cut or trim wood to specified dimensions, such as circular saws, band saws, multiple-blade sawing machines, scroll saws, ripsaws, and crozer machines.
- Sharpen blades or replace defective or worn blades and bands, using hand tools.
- Trim lumber to straighten rough edges and remove defects, using circular saws.
- Unclamp and remove finished workpieces from tables.
- Unload and roll logs from trucks to sawmill decks or to carriages, or move logs in ponds, using pike poles.

Detailed Tasks

Detailed Work Activities:

- adjust production equipment/machinery setup
- clean equipment or machinery
- examine products or work to verify conformance to specifications
- fell or buck trees
- grade, classify, or sort products according to specifications
- inspect machinery or equipment to determine adjustments or repairs needed
- install equipment or attachments on machinery or related structures



- push buttons to activate computer programs, or manually set cutting guides, clamps, and knives.
- · Wash stones, using water hoses.

Detailed Tasks

Detailed Work Activities:

- adjust production equipment/machinery setup
- attach or mark identification onto products or containers
- clean equipment or machinery
- cut or shape stone, tile, brick, or related material
- direct and coordinate activities of workers or staff
- examine products or work to verify conformance to specifications
- install equipment or attachments on machinery or related structures
- load or unload material or workpiece into machinery
- load, unload, or stack containers, materials, or products
- maintain consistent production quality
- maintain or repair industrial or related equipment/machinery
- maintain production or work records
- measure, weigh, or count products or materials
- monitor production machinery/equipment operation to detect problems
- operate forklift
- operate glass or stone working equipment/machinery
- operate hoist, winch, or hydraulic boom
- operate metal or plastic fabricating equipment/machinery
- operate woodworking equipment/machinery
- perform safety inspections in manufacturing or industrial setting
- read blueprints
- read specifications
- read technical drawings
- read work order, instructions, formulas, or processing charts
- set up production equipment or machinery
- signal directions or warnings to coworkers
- sort manufacturing materials or products
- understand technical operating, service or repair manuals
- use hand or power tools
- use hand or power woodworking tools
- use precision measuring tools or equipment
- work as a team member

- load or unload material or workpiece into machinery
- load, unload, or stack containers, materials, or products
- maintain consistent production quality
- measure, weigh, or count products or materials
- move or fit heavy objects
- operate hoist, winch, or hydraulic boom
- operate woodworking equipment/machinery
- read blueprints
- read specifications
- read technical drawings
- read work order, instructions, formulas, or processing charts
- recognize wood species characteristics
- set up production equipment or machinery
- sort manufacturing materials or products
- understand technical operating, service or repair manuals
- use chain saws
- use fire suppression equipment
- use hand or power tools
- use precision measuring tools or equipment



	Labor Market Comparison									
Description	Cutting and Slicing Machine Setters, Operators, and Tenders	Sawing Machine Setters, Operators, and Tenders, Wood	Difference							
Median Wage	\$ 31,350	\$ 24,790	\$(6,560)							
10th Percentile Wage	\$ 23,000	\$ 18,890	\$(4,110)							
25th Percentile Wage	N/A	N/A	N/A							
75th Percentile Wage	\$ 43,790	\$ 29,970	\$(13,820)							
90th Percentile Wage	\$ 49,280	\$ 35, 380	\$(13,900)							
Mean Wage	\$ 34,670	\$ 25,920	\$(8,750)							
Total Employment - 2007	710	700	-10							
Employment Base - 2006	767	765	-2							
Projected Employment - 2016	593	706	113							
Projected Job Growth - 2006-2016	-22.7 %	-7.7 %	15.0 %							
Projected Annual Openings - 2006-2016	12	15	3							

Nationa	IJ	bb F	ostina	Trends	5

Trend for Cutting and Slicing Machine Setters, Operators, and Tenders

Trend for Sawing Machine Setters, Operators, and Tenders, Wood

Job Trends from Indeed.com



Data from Indeed

Recommended Programs

Cabinet Maker and Millworker

Cabinetmaking and Milwork/Milwright. A program that prepares individuals to apply technical knowledge and skills to set up, operate and repair industrial woodworking machinery, and to use such machinery to design and fabricate wooden components and complete articles.

No schools available for the program

Maine Statewide Promotion Opportunities for Cutting and Slicing Machine Setters, Operators,

O*NET Code	Title	Grand TORQ	Job Zone	Employment	Median Wage	Difference	Growth	Annual Job Openings
51-9032.00	Cutting and Slicing Machine Setters, Operators, and Tenders	100	2	710	\$31,350.00	\$0.00	-23%	12
51-9196.00	Paper Goods Machine Setters, Operators, and Tenders	90	2	910	\$38, 230.00	\$6,880.00	-26%	23
51-4023.00	Rolling Machine Setters, Operators, and Tenders, Metal and Plastic	87	2	0	\$33, 460.00	\$2,110.00	O%	0
51-9023.00	Mixing and Blending Machine Setters, Operators, and Tenders	86	1	420	\$36,040.00	\$4,690.00	-9%	7

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51-9121.00	Coating, Painting, and Spraying Machine Setters, Operators, and Tenders	86	2	850	\$38,860.00	\$7,510.00	-26%	19
51-5021.00	Job Printers	86	3	140	\$31,890.00	\$540.00	-10%	2
51-9051.00	Furnace, Kiln, Oven, Drier, and Kettle Operators and Tenders	86	2	300	\$32, 980.00	\$1,630.00	-18%	9
51-4034.00	Lathe and Turning Machine Tool Setters, Operators, and Tenders, Metal and Plastic	85	3	110	\$34,350.00	\$3,000.00	-9%	2
51-4121.07	Solderers and Brazers	85	2	1,610	\$38,030.00	\$6,680.00	7%	49
51-4193.00	Plating and Coating Machine Setters, Operators, and Tenders, Metal and Plastic	84	2	120	\$32,160.00	\$810.00	16%	5
51-4191.00	Heat Treating Equipment Setters, Operators, and Tenders, Metal and Plastic	84	2	40	\$32,470.00	\$1,120.00	-6%	1
51-9011.00	Chemical Equipment Operators and Tenders	84	2	0	\$38,790.00	\$7,440.00	-2%	5
51-2021.00	Coil Winders, Tapers, and Finishers	83	2	90	\$31,910.00	\$560.00	-53%	1
51-4032.00	Drilling and Boring Machine Tool Setters, Operators, and Tenders, Metal and Plastic	83	2	100	\$33,030.00	\$1,680.00	-22%	2
51-4122.00	Welding, Soldering, and Brazing Machine Setters, Operators, and Tenders	82	2	120	\$36,960.00	\$5,610.00	2%	3

Top Industries for Sawing Machine Setters, Operators, and Tenders, Wood										
Industry	NAICS	% in Industry	Employment	Projected Employment	% Change					
Other wood product manufacturing	321900	26.55%	17,269	17,901	3.66%					
Sawmills and wood preservation	321100	25.90%	16,845	14,856	-11.81%					



Veneer, plywood, and engineered wood product manufacturing	321200	12.25%	7,969	9,546	19.78%
Self-employed workers, primary job	000601	7.11%	4,624	5,419	17.19%
Wood kitchen cabinet and countertop manufacturing	337110	5. 97%	3,881	4,726	21.79%
Household and institutional furniture manufacturing	337120	5. 22%	3,395	2,842	-16.30%
Office furniture (including fixtures) manufacturing	337200	3. 32%	2,159	2,233	3.43%
Lumber and other construction materials merchant wholesalers	423300	2.03%	1,317	1,664	26.35%
Building material and supplies dealers	444100	1.42%	922	1,296	40.57%
Employment services	561300	1.09%	708	985	39.22%
Self-employed workers, secondary job	000602	0.90%	584	640	9.51%
Motor vehicle parts manufacturing	336300	0.25%	163	143	-12.42%
Motor vehicle body and trailer manufacturing	336200	0.24%	157	169	7.63%
Management of companies and enterprises	551100	0.12%	80	102	26.80%

Top Industries for Cutting a	and Slicin	g Machine S	Setters, Ope	rators, and Tende	rs
Industry	NAICS	% in Industry	Employment	Projected Employment	% Change
Converted paper product manufacturing	322200	15.71%	12,381	10,390	-16.08%
Printing and related support activities	323100	12.36%	9,738	7,716	-20.77%
Plastics product manufacturing	326100	8.03%	6,327	6,707	6.00%
Pulp, paper, and paperboard mills	322100	5.55%	4,376	3,036	-30.64%
Animal slaughtering and processing	311600	5.30%	4,180	4,770	14.13%
Rubber product manufacturing	326200	4.91%	3,867	2,731	-29.39%
Glass and glass product manufacturing	327200	4.39%	3, 461	3,020	-12.76%
Fruit and vegetable preserving and specialty food manufacturing	311400	2.17%	1,712	1,552	-9.33%
Other food manufacturing	311900	1.83%	1,441	1,511	4.85%
Bakeries and tortilla manufacturing	311800	1.60%	1,262	1,289	2.15%
Self-employed workers, primary job	000601	1.56%	1,230	1,311	6.54%
Dairy product manufacturing	311500	1.52%	1,197	1,185	-1.07%
Other chemical product and preparation manufacturing	325900	1.41%	1,108	872	-21.33%
Fabric mills	313200	1.06%	833	588	-29.38%
Veneer, plywood, and engineered wood product manufacturing	321200	0.81%	637	694	8.89%